

FIG. 1

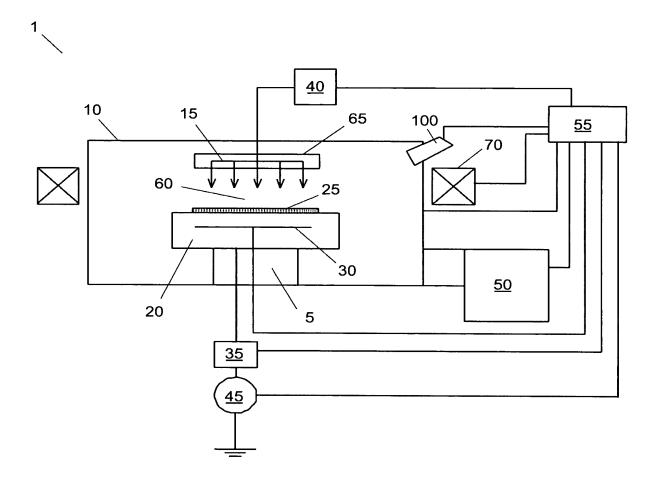


FIG. 2

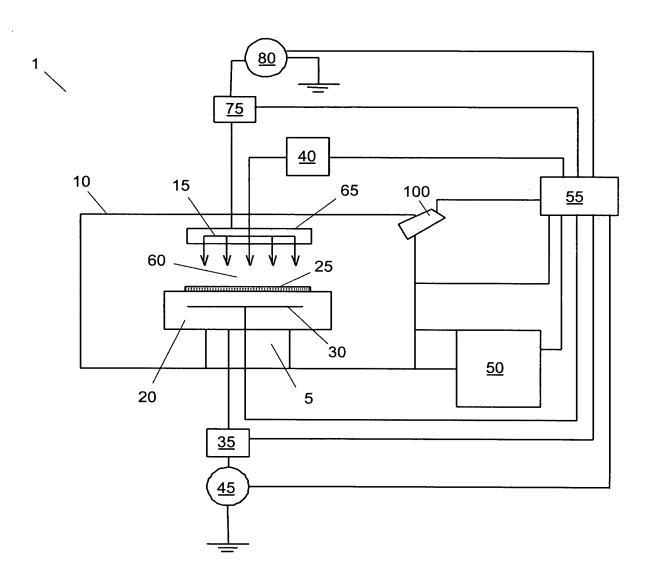


FIG. 3

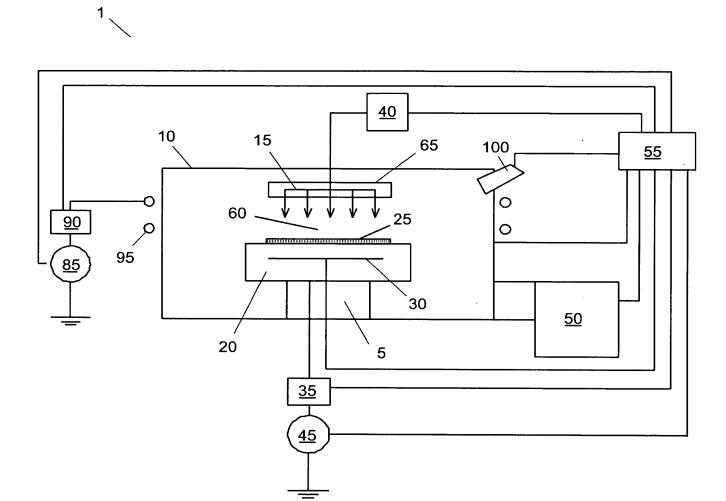


FIG. 4

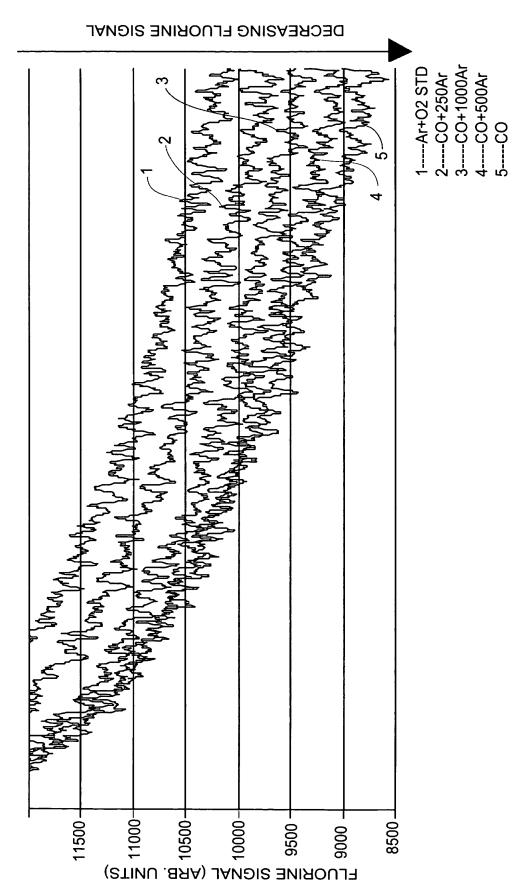
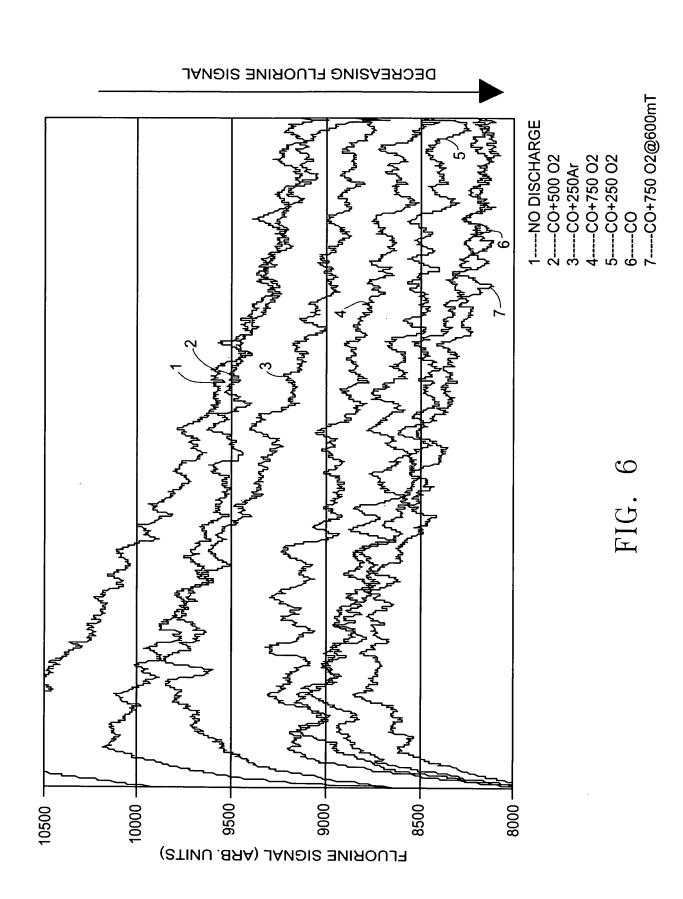


FIG. 5

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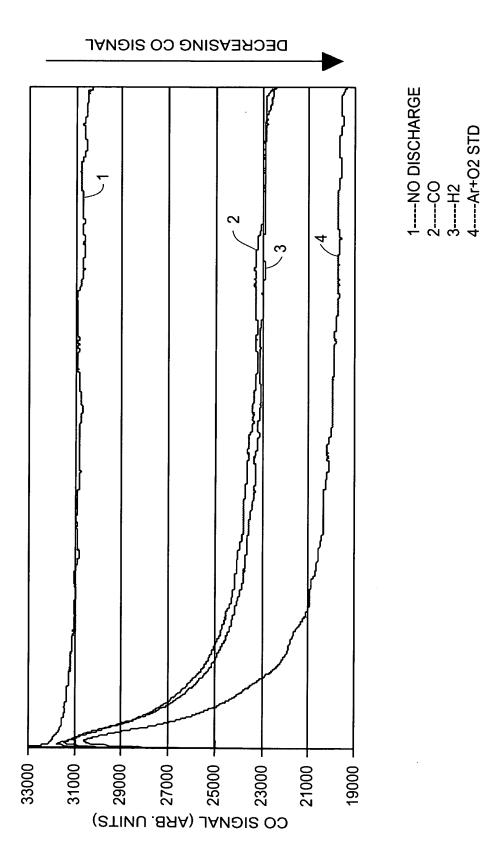


FIG. 7

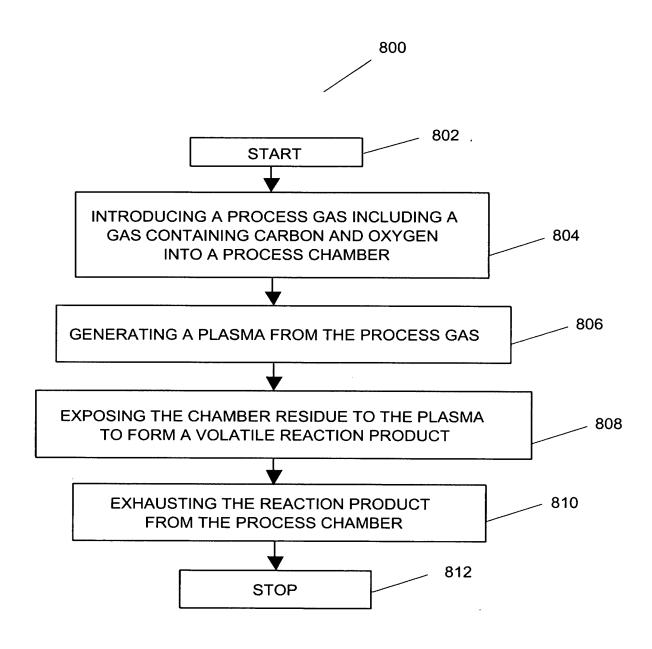


FIG. 8

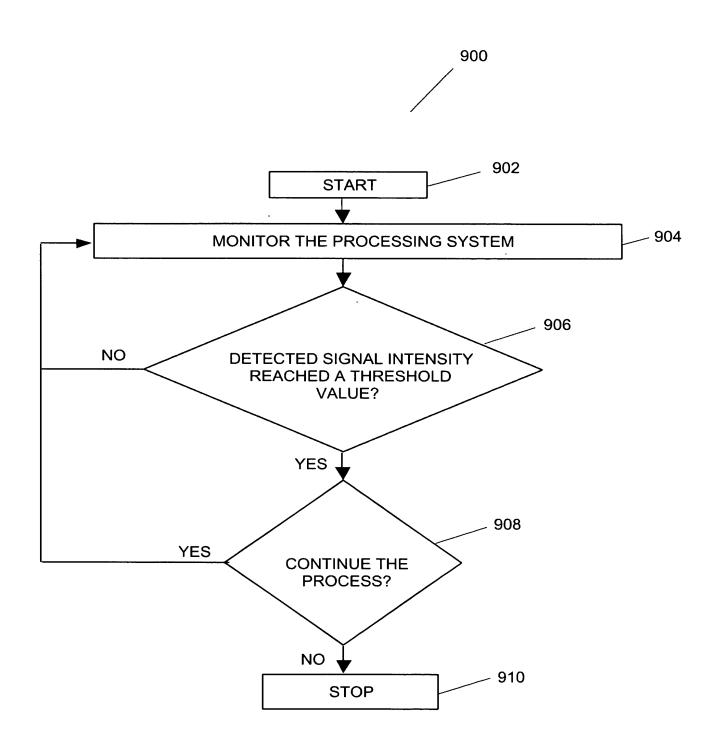
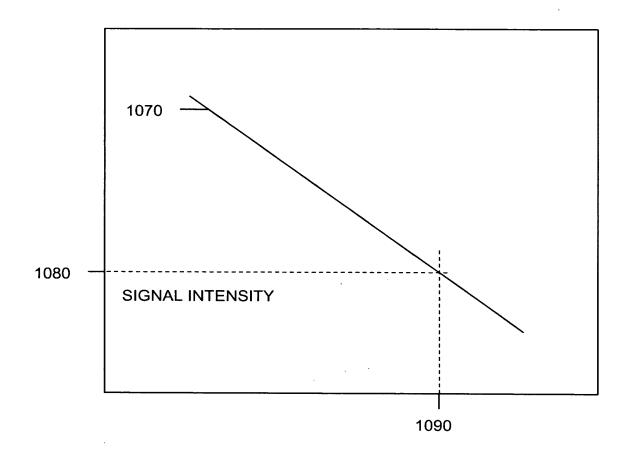


FIG. 9



PROCESS TIME

FIG. 10